Contact insert - HC-D 25-I-CT-M - 1584392

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HEAVYCON male insert, D25 series, 25-pos., crimp connection

Your advantages

- Can be used in rail vehicles, satisfy DIN EN 45545-2 with requirement sets R22, R23, and R24 in hazard levels HL1, HL2, and HL3.

RoHS

Key Commercial Data

Packing unit	1 pc
GTIN	4 046356 142656
GTIN	4046356142656

Technical data

General

Note	For HEAVYCON housing type D25, CK1,6-ED crimp contacts (crimp contacts not supplied as standard)
	Connectors may be operated only when there is no load/voltage.
	It is imperative that guide pins (HC-CST) and sockets (HC-CBU) are used to prevent tip collision due to misalignment.
Connection method	Crimp connection
Torque	0.7 Nm ... 1 Nm (PE connection)
	0.5 Nm ... 0.8 Nm (Mounting screws for mounting in the HEAVYCON housing)
Number of connections per position	1
Degree of pollution	3
Overvoltage category	III
Number of positions	25+PE
Insertion/withdrawal cycles	≥ 500
Size	D25
	D50

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Technical data

General

Conductor cross section	0.14 mm² ... 2.5 mm²
Connection cross section AWG	26 ... 14
Stripping length of the individual wire	8 mm (0.14 ... 1.5 mm²)
	6 mm (2.5 mm²)
Assembly instructions	To ensure correct use, installation in housing with IP54 protection or better is required

Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)

Material data

Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC
Standards/regulations	PC: Fire protection in rail vehicles - requirement sets R22, R23, and R24 acc. to DIN EN 45545-2 (Risk level HL1 - HL3)

Electrical characteristics

Rated voltage (III/3)	250 V
Rated surge voltage	4 kV
Rated current	10 A

Standards and Regulations

Constructional and testing regulations	DIN VDE 0627/86
	DIN VDE 0110/02.79
	DIN VDE 0110-1/04.97
	IEC 60664-1, DIN IEC 60512
	IEC 60352
Flammability rating according to UL 94	V0
Standards/regulations	acc. to DIN EN 45545-2

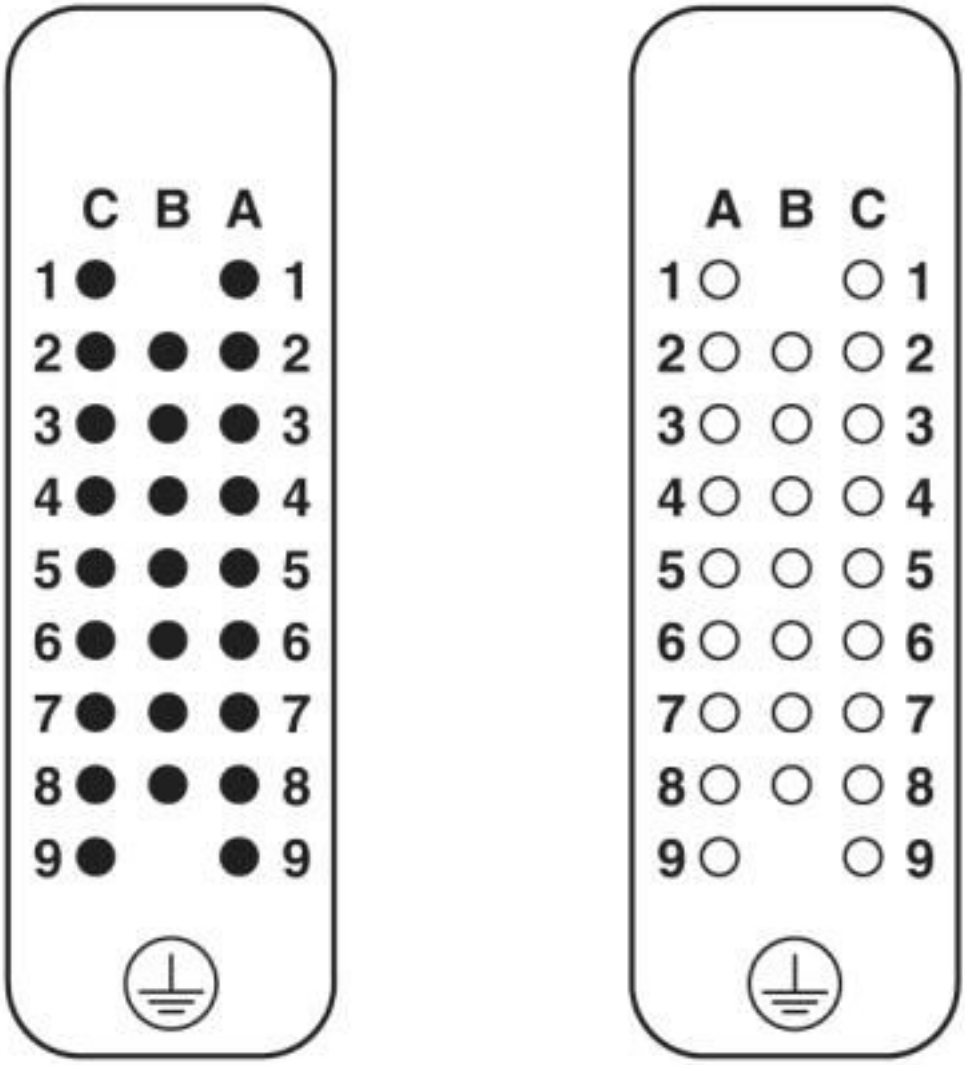
Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

Drawings

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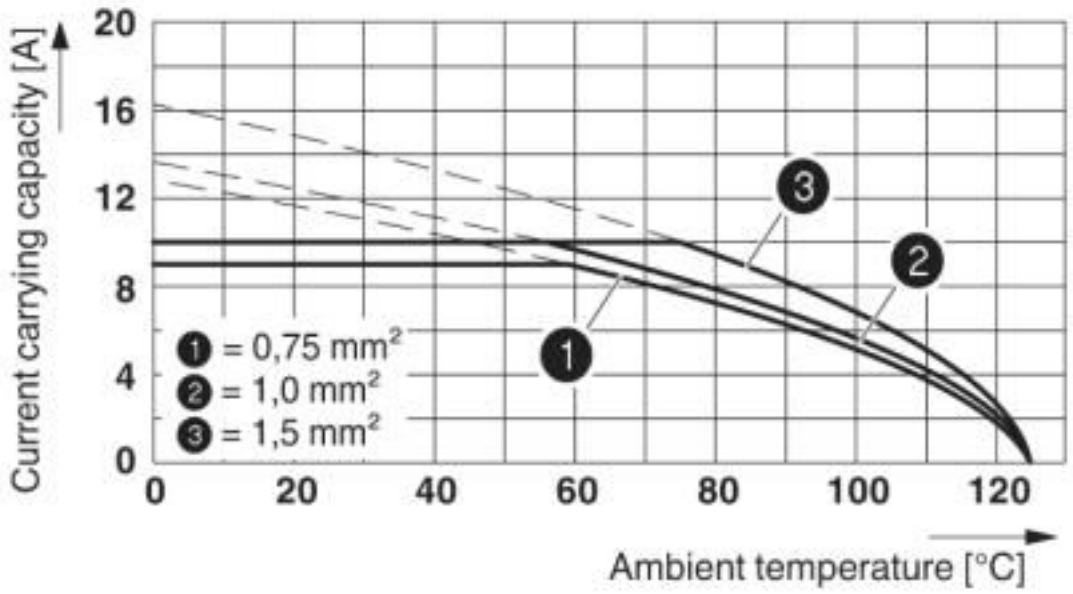
Schematic diagram



Connector pin assignment connection side: Left pin; right socket

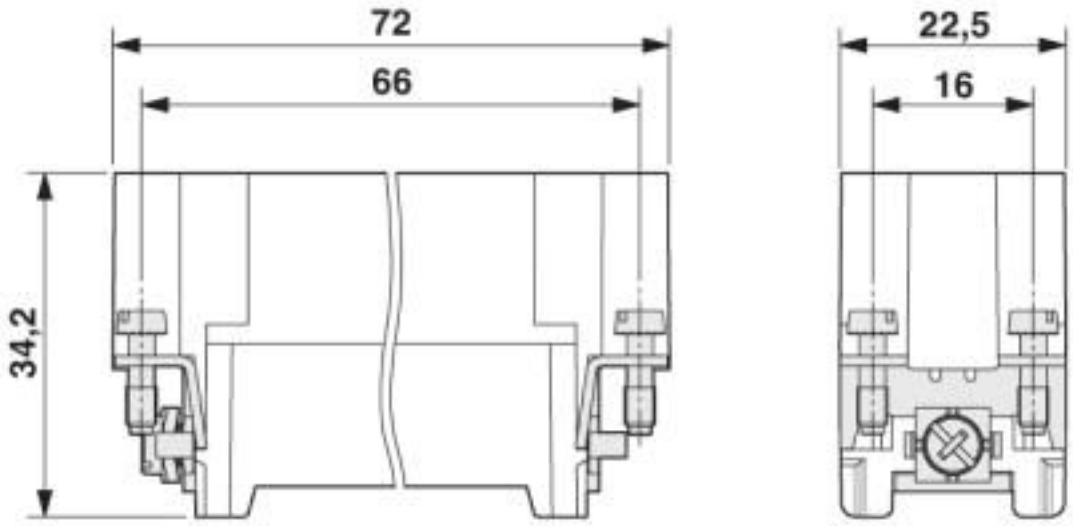
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Diagram



Derating diagram: HC-D...C series

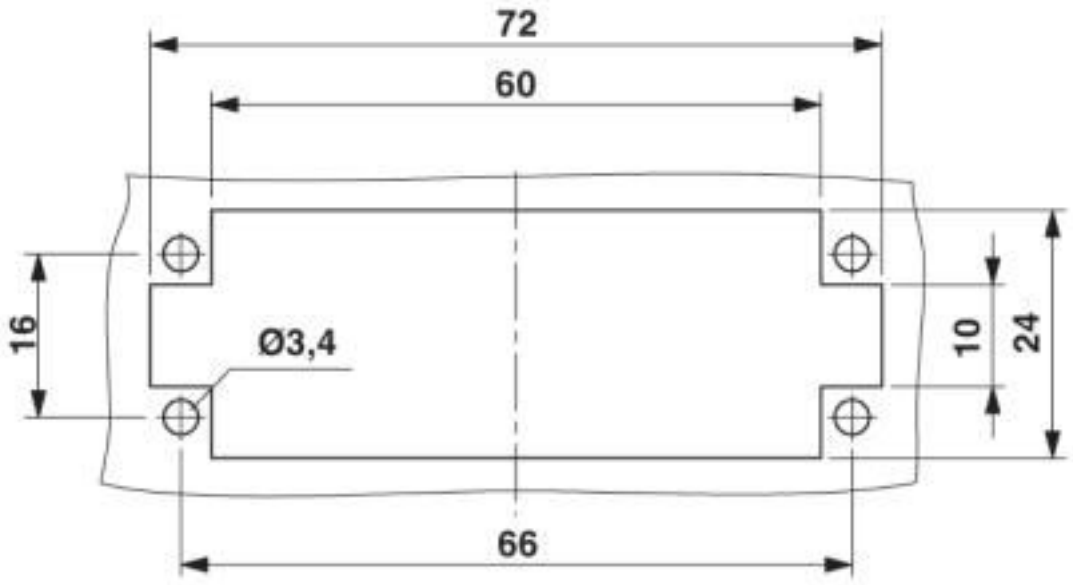
Dimensional drawing



Male insert

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Dimensional drawing



Mounting cutout when used without housing

Classifications

eCl@ss

eCl@ss 10.0.1	27440205
eCl@ss 4.0	27140800
eCl@ss 4.1	27140800
eCl@ss 5.0	27143400
eCl@ss 5.1	27261200
eCl@ss 6.0	27261200
eCl@ss 7.0	27440205
eCl@ss 8.0	27440205
eCl@ss 9.0	27440205

ETIM

ETIM 2.0	EC000438
ETIM 3.0	EC000438
ETIM 4.0	EC000438
ETIM 5.0	EC000438
ETIM 6.0	EC000438
ETIM 7.0	EC000438

UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522
UNSPSC 11	39121522

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Classifications

UNSPSC

UNSPSC 12.01	39121522
UNSPSC 13.2	39121522
UNSPSC 18.0	39121522
UNSPSC 19.0	39121522
UNSPSC 20.0	39121522
UNSPSC 21.0	39121522

Approvals

Approvals

Approvals

CSA / UL Recognized / EAC / DNV GL / EAC

Ex Approvals

Approval details

CSA		http://www.csagroup.org/services-industries/product-listing/	13631

Nominal voltage UN	600 V
Nominal current IN	8 A
mm²/AWG/kcmil	14

UL Recognized		http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm	FILE E 118976

Nominal voltage UN	600 V
Nominal current IN	10 A
mm²/AWG/kcmil	14

EAC		RU C-DE.AI30.B.01102

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Approvals

DNV GL		https://approvalfinder.dnvgl.com/	TAE000037S

EAC		RU C-DE.BL08.B.00511

Accessories

Accessories

Assembly tool

Assembly tool - UNIFOX MT-CK 1.6/2.5 - 1089092



Assembly tool, for CK 1.6... crimp contacts for small conductor cross sections

Coding element

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

Coding bolt - HC-CB - 1772722



Coding pin, prevents mismating of up to six connectors with an identical number of positions

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Accessories

Crimp contact

Crimp contact - CK1,6-ED-0,37ST AG - 1663336



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm², silver-plated

Crimp contact - CK1,6-ED-0,50ST AG - 1663349



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm², silver-plated

Crimp contact - CK1,6-ED-0,75ST AG - 1663352



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 mm², silver-plated

Crimp contact - CK1,6-ED-1,00ST AG - 1663365



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm², silver-plated

Crimp contact - CK1,6-ED-1,50ST AG - 1663378



Turned 1.6 crimp contact, individual male contact, core diameter 1.5 mm², silver-plated

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Accessories

Crimp contact - CK1,6-ED-2,50ST AG - 1663381



Turned 1.6 crimp contact, individual male contact, core diameter 2.5 mm², silver-plated

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Crimp contact - CK1,6-ED-0,37ST AU - 1674901



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm², gold-plated

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Crimp contact - CK1,6-ED-0,50ST AU - 1672453



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm², gold-plated

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Crimp contact - CK1,6-ED-0,75ST AU - 1674914



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 mm², gold-plated

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Crimp contact - CK1,6-ED-1,00ST AU - 1674888



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm², gold-plated

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Accessories

Crimp contact - CK1,6-ED-1,50ST AU - 1674875



Turned 1.6 crimp contact, individual male contact, core diameter 1.5 mm², gold-plated

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Crimp contact - CK1,6-ED-2,50ST AU - 1674927



Turned 1.6 crimp contact, individual male contact, core diameter 2.5 mm², gold-plated

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Crimp contact - CK1,6-ER-1,00ST OIC AG - 1004360



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 0.34 mm² ... 1 mm² AWG 22 ... 17

Crimp contact - CK1,6-ER-2,50ST OIC AG - 1004365



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 1.5 mm² ... 2.5 mm² AWG 16 ... 14

Crimp contact - CK1,6-BR-1,00ST OIC AG - 1004380



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 0.34 mm² ... 1 mm² AWG 22 ... 17

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Accessories

Crimp contact - CK1,6-BR-2,50ST OIC AG - 1004382



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 1.5 mm² ... 2.5 mm² AWG 16 ... 14

Crimping tool

Crimping pliers - CRIMPFOX-TC 4 - 1212113



Crimping pliers, for CK 1,6-ED..., CK 2,5-ED..., CK 4,0-ED... turned contacts, 4 marked die stations, unlockable pressure lock, lateral entry, incl. positioning tool

Mounting material

Screw - HC-A-PES - 1584868



PE screw for contact inserts of A series

Universal tools

Contact removal tool - UNIFOX RT-CK 1.6 - 1072069



Contact removal tool, for turned and rolled CK- 1.6-... contacts

Additional products

Contact insert - HC-D 25-I-CT-F - 1584402



HEAVYCON female insert, D25 series, 25-pos., crimp connection

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